



- Safety area**  
Area within the final format for important elements like logos, text, etc.
- Final format**  
The closed format of the printing file and the final format of the print product
- Bleed box**  
Additional area with motif for cutting deviations

## Data

### Size

830 x 1980 mm safety area  
**850 x 2000 mm final format**  
 856 x 2153 mm bleed box (including credits for the cassette)

### Material

PP foil  
 169 g/m<sup>2</sup>

### Printing technology

Digital printing

## Notes

### Colors: CMYK Color mode

The document should be created exclusively in CMYK colors in CMYK color mode. Data in Lab, RGB or spot colors are automatically converted to CMYK. This can lead to color differences.

The color reproduction in digital printing is influenced by several factors. Color accuracy can only be achieved by a proof agreed in advance.

### File format: PDF/X-4

We need the print data in PDF/X-4 format. The correct output condition is the color profile ISOcoated v2 (eci).

### Resolution: 150 ppi

The resolution should be at least 150 ppi. At a scale of 1 to 10, at least 1500 ppi are required.

### Fonts & Elements: embedded/ paved

All fonts and elements must be embedded in the print file. Fonts can also be converted into paths directly.

### Black composition: C=40, M=40, Y=40, K=100

For a deep black, we recommend the following color structure: C=40, M=40, Y=40, K=100.

### Bleed: 3 mm/150 mm

For this product we need an additional bleed of 3 mm left, right and above and 150 mm below (depending on the program: select max. bleed). A correct bleed is always added separately in the bleed box (and not in addition to the final format). Any motifs falling away from the edge should extend beyond the final format into the bleed box. This avoids white edges (so-called streaks).